

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	14.04.08	Job No.:	ENG5105	ADR Yes/No:	N	ADR Date:		ECN #:	14- 548
Product No.:	D412-711	Created By:	RF	Approved By:					
Product Name:	Vertical Reference Door	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	14/04/24
Production Manager / Coord.	Y	LL/MF	14.04.24
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	14.04.23
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CC	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	14/04/23
QC Coordinator	Y	ED	14/04/24
Customer Support	Y	SW/LM	14.04.23
Customer Technical Support	Y	MB/HS	14.04.24
Marketing Manager	Y	KO	14.04.23
Sales Support Manager	Y	NM	14.04.28

Reason for Change:	Revise D412-711 & ICA-D412-711 per PAR13-319
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Documents Affected:	
A20469DCL1 Rev. 22	
ICA-D412-711 Rev. 2	
D412-711 Rev. K	
D4324 Rev. B	

IF APPLICABLE: NCR: \_\_\_\_\_ PAR: 13-319 CAR: \_\_\_\_\_

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	RF	A20469DCL1 Rev. 22	14.04.07 RF
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.04.24
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.04.23
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.04.23
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	Y	KJ		14.04.23
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ		14.04.23
17	Create / Update Change Record Form / Item Card Database	Y	KJ	See below	14.04.23
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.04.24
19	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		14.04.24
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.04.23
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.04.23
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:	
- Update paperwork for kits in stock with D412-711 Rev. K and ICA-D412-711 Rev. 2.	
- Rework D4324-041-043 to D4324-011 per D4324 Rev. B	
- Update BOM/routing for D4324 Rev. B and DXXX-711 kits.	
- DXXX-711-011-013-015-017 @ CHG 003 and DXXX-711-019-021 @ CHG 002	
- Obtain D4324-045 stock from Eagle	

ECN Verified & Complete: UP Date: 14/5/16